



- VARIATION 1** = Sewing of the outer material and lining seams with double lockstitch (301)
No overedging of the raw edges of the outer material and the lining
- VARIATION 2** = Sewing of the outer material seams with double lockstitch (301)
Sewing of the lining seams with safety stitch (401/504)

Thread requirement	Variation 1	Variation 2
Outer material		
Closing seams	50 m	50 m
Buttons and buttonholes	8 m	8 m
Lining		
Closing seams	20 m	36 m
Overedging seams	–	100 m
Total	78 m	194 m

N.B.: • Jacket fully lined



MODEL
1



MODELS

Thread requirement

Outer material

Closing seams	60 m
Topstitch seams	16 m
Buttons and buttonholes	8 m

Lining

Closing seams	20 m
Total	104 m

- N.B.:**
- Tailoring variation 1 of the basic model
 - Jacket fully lined
 - Welt pocket D (see Modules) calculated

Sheet ID number
for later ordering

EJackMod 1

Service by **AMANN**

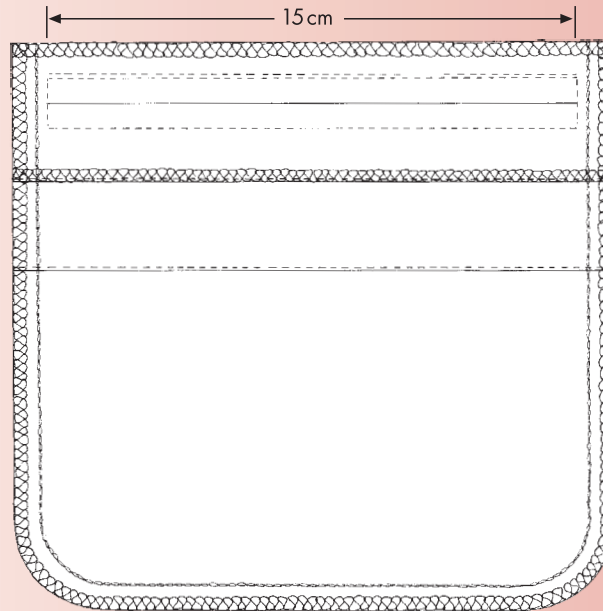


x about 25^{olo}

Sewing of welt pocket A

Tread requirement

Closing seams	6 m
Overedging seams	11 m
Total	17 m



Sewing of welt pocket B

Tread requirement

Closing seams	5 m
Overedging seams	5 m
Total	10 m

