



Control Union Certifications B.V.
Stationsplein 13, 8011 CW, Zwolle, Overijssel, NL-OV, Netherlands, NL
Phone: +31 38 426 0100
www.controlunion.com

SCOPE CERTIFICATE

Scope Certificate Number: CU1148893GRS-2025-00046591

Control Union Certifications certifies that

Amann & Söhne GmbH & Co. KG

Textile Exchange-ID (TE-ID): TE-00041923

License Number: CB-CUC-1148893

Hauptstrasse 1

74357 Bönnigheim, Baden-Württemberg, DE-BW, Germany, DE

has been audited and found to be in conformity with the

GLOBAL RECYCLED STANDARD (GRS)

- Version 4.0 -

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Product categories: Functional accessories (PC0017)

Process categories carried out under responsibility of the above-mentioned company for the certified products cover:

Brand (PR0035), Trading (PR0030), Dyeing (PR0008), Finishing (PR0012), Packing (PR0020), Pre-treatment (PR0021),
Preparatory (PR0022), Spinning (PR0027)

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until:

2026-05-09

Audit criteria:

Global Recycled Standard V4.0; Content Claim Standard V3.1; Textile Exchange Standards Claims Policy V1.3

Place and date of issue:



Zwolle, 2025-05-10
Last updated: 2025-05-05
On behalf of the Managing Director
Teresa Krönung | Certifier

Certification Body



Standard's logo



Certification Body Licensed by: Textile Exchange ; Licensing Code: CB-CUC
Accredited by: Sri Lanka Accreditation Board (SLAB), Accreditation No: CP 004-01
Inspection Body: Control Union Certifications B.V.

This Scope Certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.
To authenticate this certificate, please visit www.TextileExchange.org/Certificates.



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Amann & Söhne GmbH & Co. KG

GLOBAL RECYCLED STANDARD (GRS)

Under the scope of this certificate, the following products are covered.

Products Appendix

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Functional accessories (PC0017)	Sewing threads (PD0041)	100.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00012394, TE-00018331, TE-00003903, TE-00051424, TE-00041923, TE-00011311, TE-00018664
Functional accessories (PC0017)	Sewing threads (PD0041)	5.0% Polyamide (Nylon) (RM0182) 95.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00012394, TE-00018331, TE-00003903, TE-00051424, TE-00041923, TE-00011311, TE-00018664
Functional accessories (PC0017)	Sewing threads (PD0041)	96.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 4.0% Polyamide (Nylon) (RM0182)	GRS (GRS)	TE-00012394, TE-00018331, TE-00003903, TE-00051424, TE-00041923, TE-00011311, TE-00018664
Functional accessories (PC0017)	Sewing threads (PD0041)	97.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 3.0% Polyamide (Nylon) (RM0182)	GRS (GRS)	TE-00012394, TE-00018331, TE-00003903, TE-00051424, TE-00041923, TE-00011311, TE-00018664
Functional accessories (PC0017)	Sewing threads (PD0041)	64.0% Recycled post-consumer Polyester (RM0189) 36.0% Cotton (RM0102)	GRS (GRS)	TE-00012394, TE-00018331, TE-00003903, TE-00051424, TE-00041923, TE-00011311, TE-00018664
Functional accessories (PC0017)	Sewing threads (PD0041)	100.0% Recycled post-consumer Cotton (RM0107)	GRS (GRS)	TE-00012394, TE-00298956, TE-00298955, TE-00018331, TE-00003903, TE-00051424, TE-00041923, TE-00011311, TE-00018664
Functional accessories (PC0017)	Sewing threads (PD0041)	100.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00012394, TE-00018331, TE-00003903, TE-00051424, TE-00041923, TE-00011311, TE-00018664

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GLOBAL RECYCLED STANDARD (GRS)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
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Note: * Quantification (percentages) of material composition is optional. [] Square brackets refer to certified components of a product.

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GLOBAL RECYCLED STANDARD (GRS)

Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

Site Appendix

Facility name - TE-ID	Address	Process categories	Standards
Amann & Söhne GmbH & Co. KG (main) TE-00041923	Hauptstrasse 1 74357 Bönningheim Baden-Württemberg, DE-BW Germany, DE	Brand (PR0035)	GRS
Amann Trading (Shanghai) Co., Ltd. (facility) TE-00018331	RM1702-1703 Hailiang Building No. 22 Lane 118 Rd. Zhongjiang Putuo District 200062 Shanghai China, CN	Trading (PR0030)	GRS
Amann Vietnam Co. Ltd. (facility) TE-00003903	Tam Thang Industrial Zone, Tam Thang Ward, Tam Ky City 74357 Quang Nam Province Quảng Nam, VN-27 Quảng Nam, VN-27 Vietnam, VN	Dyeing (PR0008) Finishing (PR0012) Packing (PR0020) Pre-treatment (PR0021) Preparatory (PR0022)	GRS
AMANN s.r.o. (facility) TE-00298956	Dolní Chřibská 170 40744 Chřibská Ústí nad Labem, CZ-42 Czechia, CZ	Dyeing (PR0008) Finishing (PR0012) Packing (PR0020)	GRS
Amann Sewing Threads (Yancheng) Co. Ltd. (facility) TE-00018664	16 LIJIANG ROAD, YANCHENG EDZ 224007 YANCHENG Jiangsu Sheng, CN-JS China, CN	Dyeing (PR0008) Finishing (PR0012) Spinning (PR0027)	GRS
Amann Romania S.R.L (facility) TE-00011311	Str. Mihai Viteazu nr. 327 J 507085 Harman Braşov, RO-BV Romania, RO	Dyeing (PR0008) Finishing (PR0012) Spinning (PR0027)	GRS
Amann Bangladesh Ltd. (facility) TE-00012394	Plot# R.S. 2497-98, Tapirbari, Tengra, Mawna, Sreepur, Gazipur Dhaka, BD-C Bangladesh, BD	Dyeing (PR0008) Finishing (PR0012) Packing (PR0020) Pre-treatment (PR0021)	GRS
Amann Twisting (Yancheng) Co., Ltd. (facility) TE-00051424	68 Yan Du East Road, Yancheng EDZ 224007 Yancheng Jiangsu Sheng, CN-JS China, CN	Finishing (PR0012) Spinning (PR0027)	GRS
Amann Sewing & Embroidery Threads Private Limited (facility) TE-00298955	Plot No. S-74, S-75, S-76 & S-77, Sipcot Industrial Complex, Phase-III, Mugundarayapuram, Ranipet 632405 Ranipet Tamil Nādu, IN-TN India, IN	Dyeing (PR0008) Finishing (PR0012) Packing (PR0020)	GRS

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Associated Subcontractor Appendix

Subcontractor name - TE-ID	Address	Process categories	Standards
No subcontractors			

Independently Certified Subcontractor Appendix

Subcontractor name - TE-ID	Certificat body	Expiry date	Address	Process categories	Standards
No certified subcontractors					

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